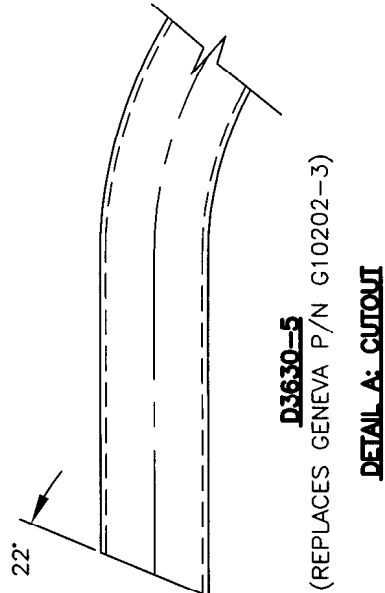
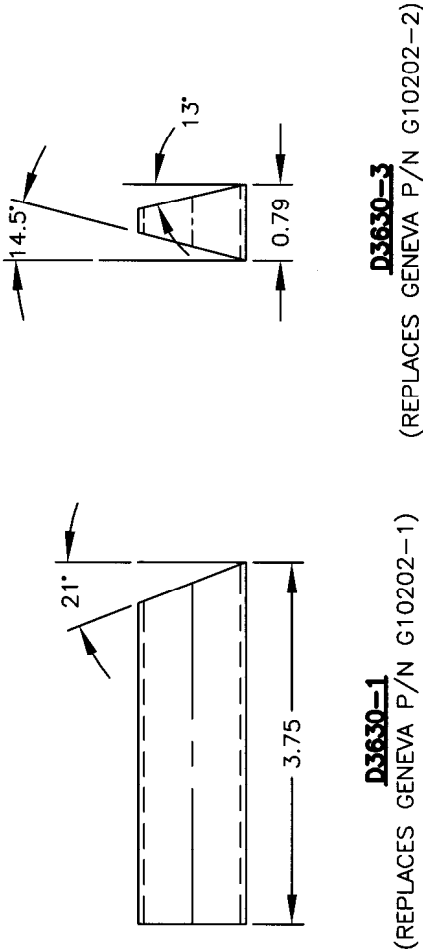


D3630-041 CYCLIC STICK
(REPLACES GENEVA P/N G10202)



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS ROUND TUBING 1.125" OD X 0.065" WALL (REF. DART SPEC M304TR1.125W.065)
- 2) FINISH: NONE
- 3) REFER TO TEMPLATE DT8940
- 4) WELD PER DART QSI 004
- 5) DRILL 0.234 THRU BOTH WALLS
- 6) THEN DRILL 0.257 THRU ONE WALL AS SHOWN AT 25° OFF HORIZONTAL AXIS AS SHOWN
- 7) DRILL 0.189 THRU BOTH WALLS
- 8) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 9) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 10) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 10) IDENTIFY WITH DART P/N "D3630-041" USING FINE POINT PERMANENT INK MARKER

PARTS LIST

QTY	PART NUMBER	DESCRIPTION
-041	D3630-041	CYCLIC STICK
X		
1	D3630-1	TUBE
1	D3630-3	TUBE
1	D3630-5	TUBE

A	07.05.11	NEW ISSUE: REPLACES G10202
DESIGN	DRAWN BY	
CLB	DC	
CHECKED	APPROVED	
DATE	DRAWING NO.	
07.05.11	D3630	
	TITLE	
	CYCLIC STICK	

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PORT HADLOCK, WA

REV. A
SHEET 1 OF 1
SCALE
CYCLIC STICK
1:2